



## packaging premix stucco



### 1. Product Name

ASH GROVE® 1-Kote Premix Stucco  
Product Number: 660

### 2. Manufacturer

ASH GROVE PACKAGING GROUP  
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### 3. Product Description

ASH GROVE® 1-Kote Premix Stucco is a proprietary formulation designed as an easy to use, one-step stucco that eliminates the traditional two-step base coat process. As a result providing durability, flexibility, waste reduction, time savings and overall cost effectiveness.

#### BASIC USE:

Recommended for exterior stucco applications on:

- Residential Buildings
- Commercial Buildings
- Industrial Buildings

#### COMPOSITION & MATERIALS:

ASH GROVE® 1-Kote Premix Stucco is a fiber-reinforced, modified portland cement mix which has been pre-blended with sand for maximum ease of use and flexibility. Just add water.

### 4. Advantages/Benefits

ASH GROVE® 1-Kote Premix Stucco has several advantages including:

- Pre-blended with sand providing a cost-effective material
- Fiber-reinforced for superior crack and impact resistance
- Outstanding weathering properties and water resistance for long-term durability
- Delivers high quality, consistent results

### 5. Preparation

The application of ASH GROVE® 1-Kote Premix Stucco is designed to be used as a one-step stucco process over galvanized wire mesh or metal lath and 2 layers of Grade D, 30 minute water resistant building paper. ASH GROVE® 1-Coat Premix Stucco is an effective coating for a variety of foam, gypsum and wood substrates.

### 6. Mixing Instructions

ASH GROVE® 1-Kote Premix Stucco is mixed with clean water in a mechanical mixer for 2 to 3 minutes per bag.

Each bag shall be mixed with no more than 1¾ gallons of water. One gallon of clean water shall be added to the mixer before the addition of each bag of ASH GROVE® 1-Kote Premix Stucco. The additional ¾ gallon per bag may be added until the mix is at desired working consistency.

Continuous batching (adding additional bags to an existing batch) is permissible for Premix Stucco. Contractor will be responsible for ensuring consistency from batch to batch with the quantities of water and sand as well as ensuring the additional product is thoroughly mixed.

### 7. Placement

ASH GROVE® 1-Kote Premix Stucco is applied by approved applicators. The material may be applied by hand or plaster pump. Specific minimum thickness is required for application over various substrates. Consult the ICC-ESR Report #382 for specific details. The minimum thickness over any substrate, when used in conjunction with the Western 1-Kote System, is 3/8".

### 8. Curing

For proper curing, allow a minimum of 48 hours moist curing. Environmental conditions such as heat, wind and low humidity will require additional curing. Hairline cracking is common in Stucco systems.

### 9. Technical Information

#### APPLICABLE SPECIFICATIONS:

- ICC-ESR 382
- 2003 International Building Code™ (IBC)
- 2003 International Residential Code™ (IRC)
- 1997 Uniform Building Code™ (UBC)

### 10. Limitations

Adhering to recommended water additions is very important. Exceeding the maximum recommended water content per bag will result in inferior physical properties.

Care shall be taken to provide enough time for bags added to the batch to thoroughly mix.

Do not mix more material than can be used within 1 hour.

### 11. Coverage

One 80 lb. bag (36.29 kg) yields approximately 20 sq. ft. at 3/8" thickness.

20 sq. ft. 3/8" thick      80 lb. bag (36.29 kg)

### 12. Warning

ASH GROVE® 1-Kote Premix Stucco contains portland cement and sand. Normal safety wear such as protective



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## **premix stucco (cont.)**

clothing, boots, rubber gloves, dust masks, eye safety glasses should be worn while handling cement-based products. Material Safety Data Sheets are available upon request or at [www.ashgrovepkg.com](http://www.ashgrovepkg.com).

### **13. Limited Warranty**

Packager, having no control over the use of the material, does not guarantee finished work. Replacement of any defective product or refund of the purchase price of defective product shall be the buyer's sole remedy under this warranty.

THIS LIMITED WARRANTY EXCLUDES ANY LIABILITY FOR ANY CONSEQUENTIAL, INCIDENTAL, INDIRECT OR SPECIAL DAMAGES.

EXCEPT FOR THE LIMITED WARRANTY MADE ABOVE, PACKAGER SPECIFICALLY DISCLAIMS AND EXCLUDES ANY OTHER EXPRESS WARRANTY, ANY IMPLIED WARRANTY OF MERCHANTABILITY OF GOODS AND ANY IMPLIED WARRANTY OF FITNESS OF GOODS FOR ANY PARTICULAR PURPOSE.

**Ash Grove Packaging reserves the right to change specifications without notice.**